[illegible]



FIG. 4

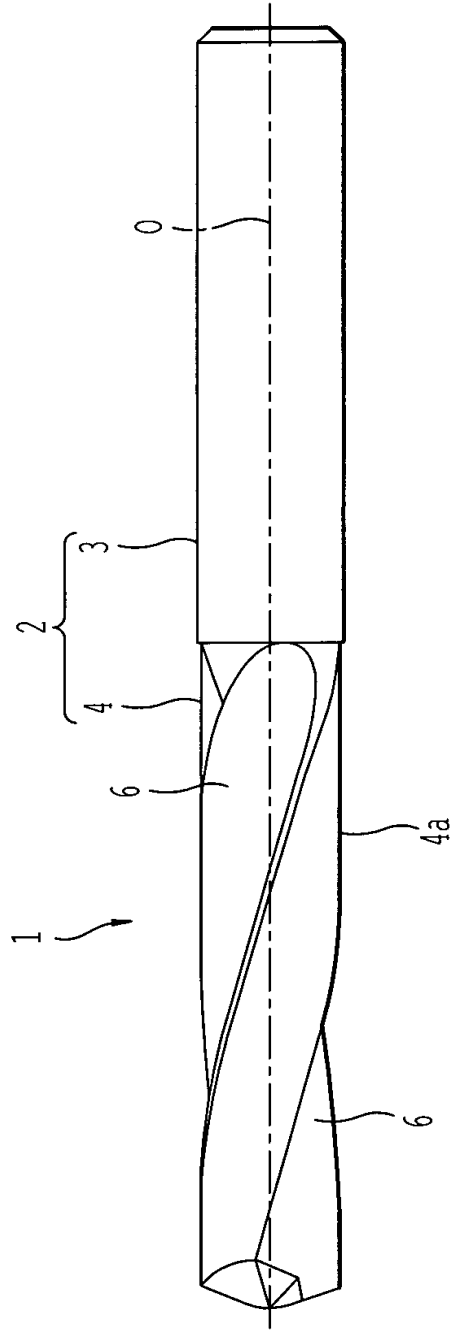
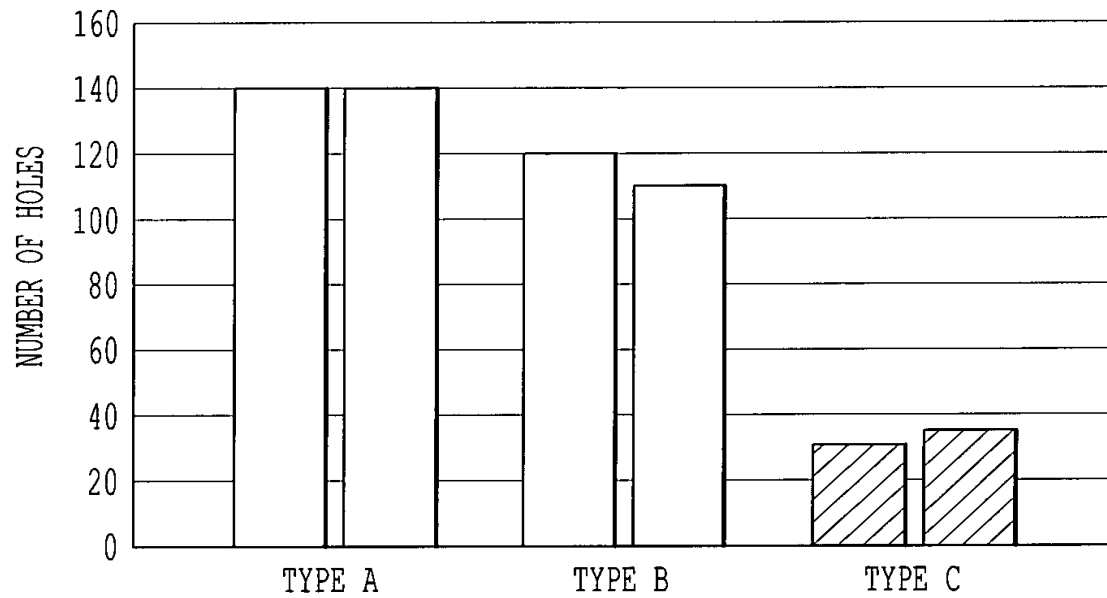


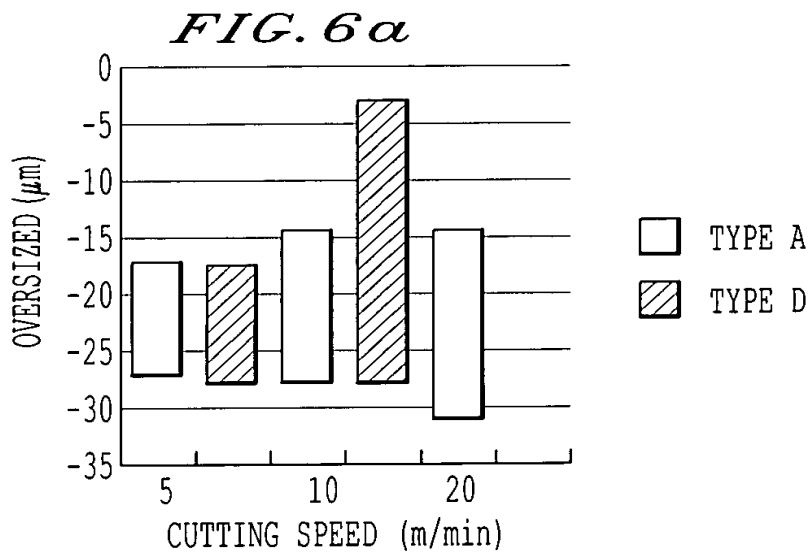


FIG. 5

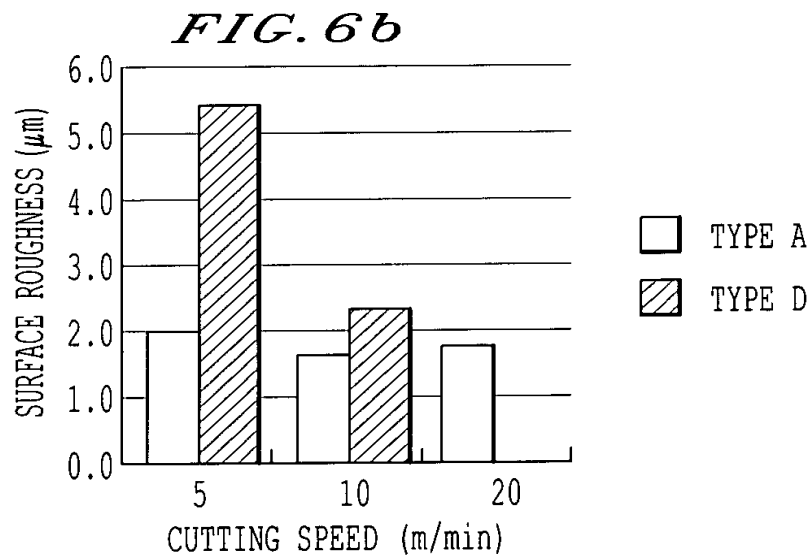




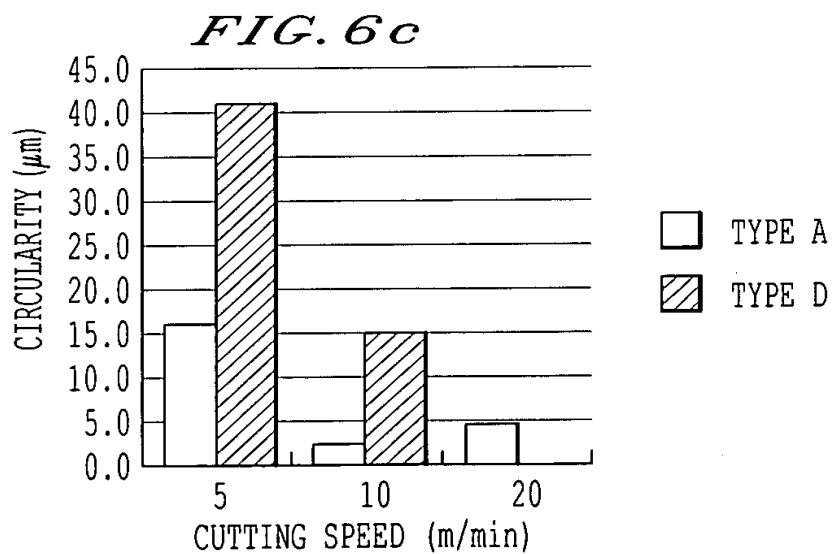
RELATIONSHIP BETWEEN
CUTTING SPEED AND FINENESS



RELATIONSHIP BETWEEN
CUTTING SPEED AND FINENESS

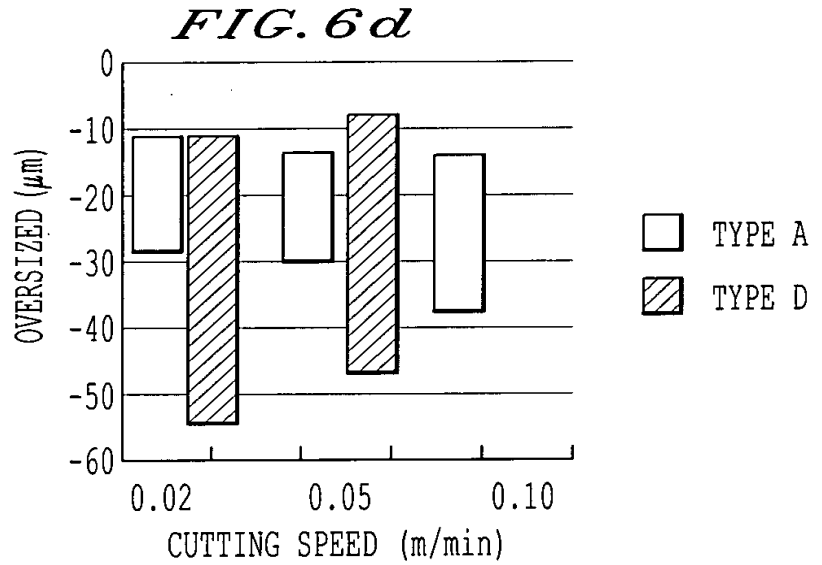


RELATIONSHIP BETWEEN
CUTTING SPEED AND FINENESS

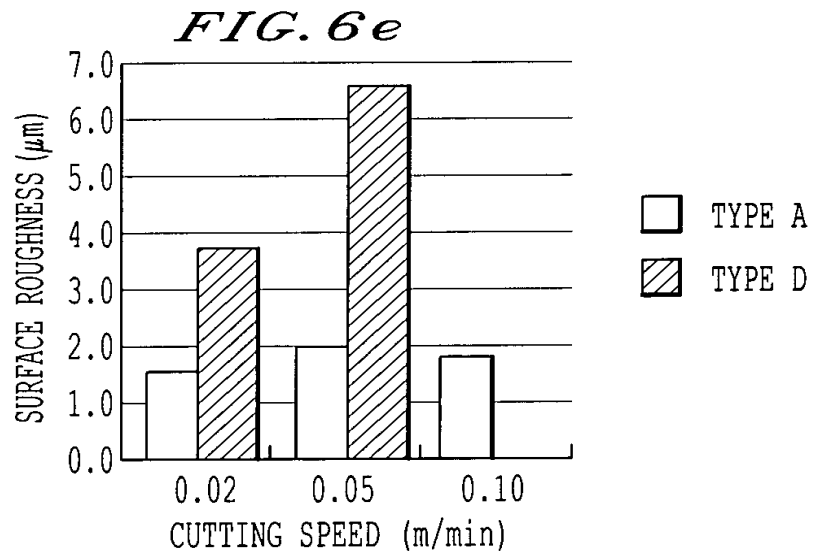




RELATIONSHIP BETWEEN
FEED AND FINENESS



RELATIONSHIP BETWEEN
FEED AND FINENESS



RELATIONSHIP BETWEEN
FEED AND FINENESS

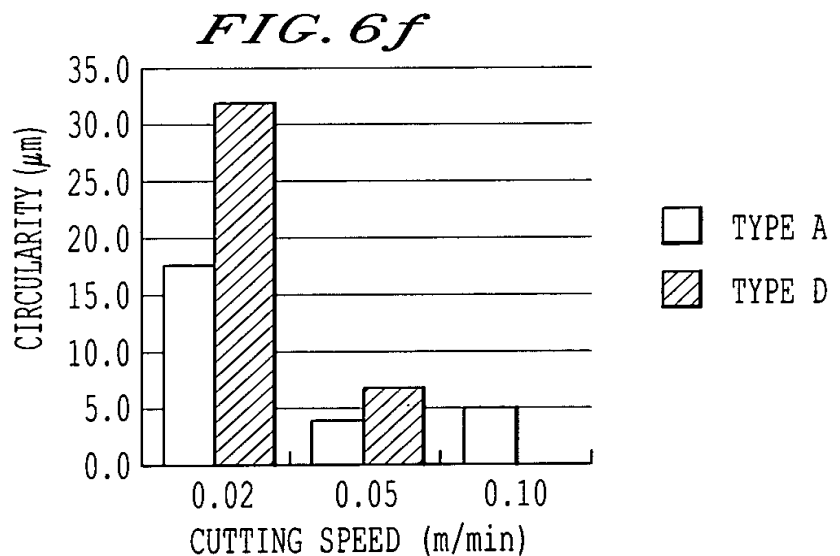




FIG. 7a

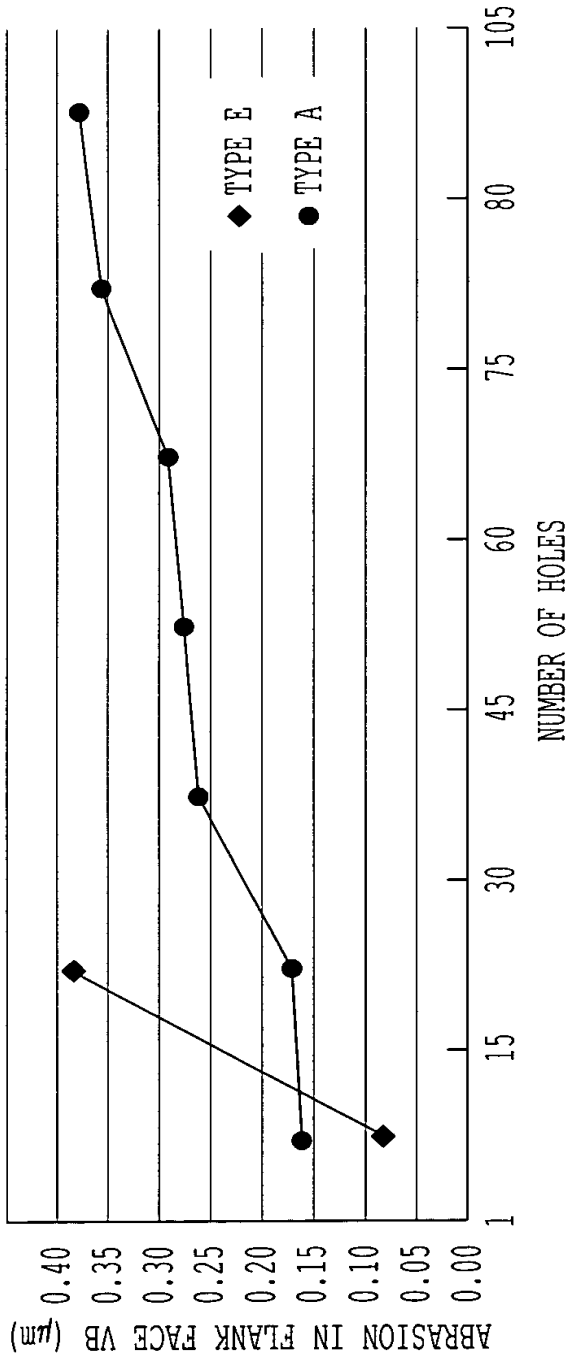


FIG. 7b

